



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

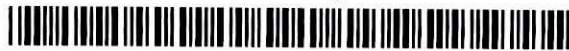
DSI 9464-011
Job Sheet 175715



Part No: DSI 9464-011

Job Qty: 1 ea

Part Name: Skidtube Tuning



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D3955 REV A, DSI 9464 REV B IPP Rev A New issue DD verified by: EC IPP Rev: B as per ECN10-553
DD 10.04.19 verified by EC

Ship Via:

DSI
10
9-89

chgo01

DSI
21
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	1 Ea	4/13/18	4/13/18	0.00	0.00	Start Up Stores/Pkg-1	DSI 3	APR 11 2018
110	Packaging	1 pcs	4/13/18	4/13/18	0.00	0.00	Packaging1-5	6 39	APR 11 2018
120	QC	1 pcs	4/13/18	4/13/18	0.00	0.00	QC4	9-89	Smb
125	DC	1 pcs	4/13/18	4/13/18	0.00	0.00	DC		
130	Packaging	1 pcs	4/13/18	4/13/18	0.00	0.00	Packaging3-2		Smb
140	QC21-FG	1 Ea	4/13/18	4/13/18	0.00	0.00	QC21	DSI 21 9-89	APR 12 2018 fg 122

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	S041477
AN3-5A	Bolt	4 Ea (4 ea)	90-Start up Operation	S041106
AN3-6A	Bolt	4 Ea (4 ea)	90-Start up Operation	S000530
AN3-7A	Bolt	4 Ea (4 ea)	90-Start up Operation	F0137164-1
CR3212-4-04	Cherry Rivet	38 Ea (38 ea)	90-Start up Operation	F0138170
D3955-041	Doubler Assembly	2 Ea (2 ea)	90-Start up Operation	F1449H
D3955-21	Gasket	2 Ea (2 ea)	90-Start up Operation	F154017
D3955-23	Template	2 Ea (2 ea)	90-Start up Operation	F146024
D3955-3	Cover Plate	2 Ea (2 ea)	90-Start up Operation	F164972
D3955-5	Plate	2 Ea (2 ea)	90-Start up Operation	F146028
D3955-7	Plate	6 Ea (6 ea)	90-Start up Operation	F154215
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	S059904
NAS1149D0332J	Washer	6 Ea (6 ea)	90-Start up Operation	S059904



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S059904



Part: DSI 9464-011

Job No: 175715

Serial No/Batch: S059904

Revision:

Inspector:

dart.lacelle.linda

Date: 04/11/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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OTHER : ☐																					

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	4	159	0
	AN3-5A	4	410	0
	AN3-6A	4	261	0
	AN3-7A	4	64	0
	CR3212-4-04	38	1,130	0
	D3955-041	2	3	0
	D3955-21	2	2	0
	D3955-23	2	2	0
	D3955-3	2	2	0
	D3955-5	2	6	0
	D3955-7	6	17	0
	MS21042L3	2	2,542	0
	NAS1149D0332J	6	3,180	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002405	S059900	AN3-10A	Bolt	S041477	ST349	4
002405	S059899	AN3-5A	Bolt	s041106	ST350	4
002405	S059898	AN3-6A	Bolt	s000530	ST350	4
002405	S059895	AN3-7A	Bolt	fm137164-1	ST349	4
002405	S059893	CR3212-4-04	Cherry Rivet	fm138170	ST320	38
002405	F146917	D3955-041	Doubler Assembly		ST061	2
002405	F154017	D3955-21	Gasket		ST061	2
002405	F146924	D3955-23	Template		ST061	2
002405	F164992	D3955-3	Cover Plate		ST061	2
002405	S059876	D3955-5	Plate	f146298	ST061	2
002405	S059877	D3955-7	Plate	f154215	ST061	6
002405	S059891	MS21042L3	Nut	s038764	ST303	2
002405	S059890	NAS1149D0332J	Washer	s020606	ST264	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/11/18 9:06 AM dart.quirion.sonia

REFERENCE ONLY

Part List

Qty -011	Part Number	Description	Weight
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A
2	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg
6	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg
2	D3955-21	GASKET	0.08 lb/ 0.04 kg
2	D3955-23	TEMPLATE	N/A
38	CR3212-4-04	RIVET	N/A
4	AN3-5A	BOLT	N/A
4	AN3-6A	BOLT	N/A
4	AN3-7A	BOLT	N/A
4	AN3-10A	BOLT	N/A
6	NAS1149D0332J	WASHER	N/A
2	MS21042L3	NUT (OR MS21042-3)	N/A

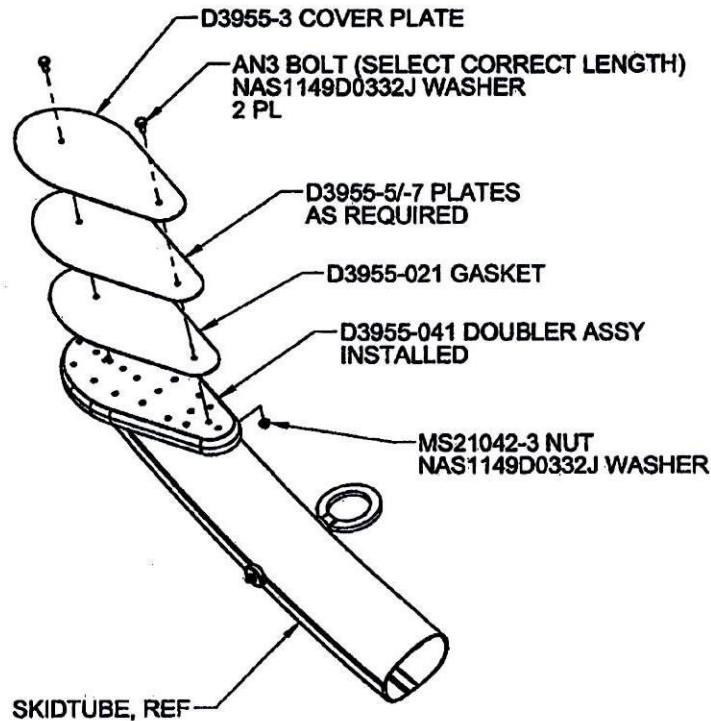


Figure 2

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.04.14
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	DSI 9464	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SKIDTUBE TUNING KIT	NTS
DATE	10.04.14	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Change Record

Part Number DSI 9464-011
Description SKIDTUBE TUNING KIT

Page 1 of 1[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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